## THE TIMES NEW BLOOMFIELD, PA.. JANUARY 13,1880

## The 蓦loomfirlo ©imes.

HOUSE, FARM AND GARDEN.

## The Manufacture of spools.

## It may yhave oecurred to nome of our

 tipy fritenfs while using the eommen mequing theread, that a vast number ofsppols are requited annually by the speols are required annually by the
manufnetwree of that article, but It may not be geeerally known that the Prov-
ince of Queber furnishes its quota of
 spools to the Euglish and Seotech thread
ninnufhetures. Such however, Is the


 Drummondville to situated on the st.
Fruncts river, and the northern division of the Southenstern nuil way passes thro'
it. Several yeare ano the prevalling It. Several yeare ago the prevulling
wood whith grew In the vilutity was
-othe
 rears to be the beet for the manufieture
TA spools. This probably was the reason Otspools. This probably was the reason
why Drummondville was selected nas the phace in which to tocate these fietorles,
and the farmers in the velinity can al-

 otorlee, is ifrat sawed into pleces about
or feet long and from an feeh to an theet long and from an tion to an of the spool it in deatinent to make. Gud theroughty dried from thence they roughera," who in an incredibly thort fout two inch deep, turn about the nee eppee round, and then cut off the
gxth reguired for a ines ueguired for thas a ppool. The màPlaners, in the center of which is a
olving gimlet or bit, and

 oair per grous for their work, and and ex-
perienced man can turn out from toe iiog groess per dany. The round blocka hes from then to the "finisheres," "ho
hee them in machines which, give em the shape of spools and make to notice tho men at work. A mann 1 with his left hand dpon a small got (he lever toward him for an in.
 ton box below, while the right hand (19 ready with another block. These
biocks are handed at the rate of twentyfiveks are handided at the rate of twentyCre" alto reeeive one cent and a half
Def gross and they can each turn from
Dat

eer which revolves slowly so that the
veoup are polithed by the constant rub.
ypon e each other for somet time.
tilage takeno out of the cyllinder they
thecid in a q atge hopper with an
ung at the bottom, throul
Hug at the bottom, through which
poas down a lide for tospection. - the fnspector sits and watehes
to see that no mpperfect spools
Owed to pass, and a very small flor serateh is sufficient to condemn 9. The spools then poss into the hiof the packers, who handle them
filvely. They are packed In large 1 of made the proper size, sod that the the 1 of spools exactly fill the box and
3fltionan packing is needed. These

tross per the work can pack about

 wigow, Scotund.

## Hpew to Keep Boys on the Farms.

My subject an old furmer has this
My oldest son is near twenty. 4 rrat of age, and the other boys in दghborhood younger than he have
(itr parents. Mine have stuek to pen 1 most needed their servlces,
Intribuyte have tried to make their home Fe and useforl readting them with comes, and the day, work to pthe railroad station aud adjoinprof, they gather around the great
and become interested in their and paperes."


## BENSONS CAPCINE <br>  <br> POROUS





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