ARTIFICIAL LIMBS.

MAKING SUBSTITUTES FOR MISS ING LEGS AND ARMS.

An Industry That is a Boon to Hu. manity - Various Processes of Manufacture Described-Cost of Replaced Members.

CCIDENT: will happen and legs and arms he broken or ernshed so that amputation becomes necessary, and then the artificial article is truly a blessing. It appears to be a difficult task to de termine the date of the first appearance of this great boon to humanity. For conturies the unfortunate cripple was an object of pity, neglected and entirely at the mercy of the unskilled surgeon. Crude and cruel methods were adopted by the ancients in cut-ting off a limb. It was not until the ring on a hild. It was not until the seventeenth century that any humane means of stopping the hemorrhage was discovered. Previous to that, after a leg or arm had been knocked off by the use of a mallet and a chisel, the stump was seared over with red hot

And even after all this toriure the sufferer was compelled to hobble about as best he could without the slightest hope of ever having his condition ameliorated. And yet some substitute for a missing momber was certainly found by the ancients, for Herodotas, who died in 408 B. C., tells us in some of his historical works of a prisoner who amputated his own foot to free himself from the shackle, and was thus enabled to escape and return to his home, where his friends provided him with a wooden foot. An artificial leg was found in 1885 at Capua in a tufa tomb and is now on exhibition in the Academy of Sciences in London. At the feet of the skeleton where this relict was found lay three vases bearing the Jate of 300 B. C., proving that the art of making artificial limbs is an old one.

The beginning of the present cen-tury, however, marks the time when the joints have been made to work



edge, the workman begins enlarging this hole until he has made it fit the

the same bearing every portion of it.

stump so that it touches with precis

ABTIFICIAL LEG FOR AMPUTATION BELOW THE KNEE.

If the amputation has been below the knee then comes the stout steel knee joint. The making and fitting of this pert of the limb requires great skill. The necessity is found for a separate knee piece of wood. This is fashioned into a shapely knee cap, and so ad-justed that each end works smoothly and steadily in either the top socket of the lower limb or the bottom part

of the upper limb. The making of the various hinges which form the joints is an important part of the work. They are made of steel and car-spring rubber, and must be simply perfect in their adjustment satisfactory results. to insure



ARTIFICIAL LEG IN VARIOUS STAGES OF MANUFACTURE.

real improvements were made in artificial limbs and shapely legs and arms and hands began to take the place of the crutch and the stiff and immovable wooden peg. Although frequently spoken of as "cork" legs, that very useful material has never been a factor in the making of an artificial limb. Artificial limbs are made generally from red or English willow. This comes to the manufacturer in blocks

perfectly the wood is smoothed on the outside. It is then covered with a coating of thin rawhide and enameled. But with all the care exercised in the manufacture, the most difficult task, perhaps, falls upon the person who is to wear the contrivance. In many cases it is difficult to learn to use it. According to all accounts people have more trouble learning the use of an artificial arm or hand than they do the after a thorough seasoning of two leg. If but one arm has been ampu-agriculture, who come properly intro-genrs. For legs, these blocks are long tated, the remaining member is made duced, may rent rooms or houses for to do all the service. People as a usual thing find it much easier to learn to write with the left hand than getting the knack of holding a pen or pencil between a wooden or rubber finger and thumb, but if both hands are missing it becomes necessary. In regard to artificial arms and hands some great results have been attained. The work on these is much more complicated than on the leg, but still hands are made with fingers that still hands are made with ingers that will pick up a pin or handle a sword with wonderful facility. The simplest contrivance for making the fingers work naturally is a strap which goes over the shoulder. By "hunching" or working the shoulder joint this strap is made to act upon a mechanism in the forearm and action is thus com-municated to the fingers so that they municated to the fingers so that they municated to the ingers so that they will open and shut. While it is advisable for anyone who intends procuring artificial limbs to visit the factory in person to get a perfect fit, it is possible to get fairly good results from a plaster of Paris cast. It is sometimes impossible for nearly to result have this people to reach large cities where this people to reach large cities where this work can be done as it should, and in such cases the plaster cast serves a good purpose. So also in regard to the cost of limbs. A perfect leg will cost about \$75, while an arm, owing to the complicated mechanism, will cost from \$40 to \$100. cost from \$40 to \$100. There are what the makers call peg legs. These are finished legs except that they have no foot. They are made with a peculiar joint at the knee, so that the peg can be either stiff or, by turning a screw, can be made to work on a hinge, as the wearer likes best. The socket receptacle is hol-lowed out in the complete leg. and lowed out in the complete leg, and they can be made very comfortable. There is a wide difference of opinion There is a wide difference of opinion regarding the time that ought to elapse after amputation before the artificial limb should be tried, but a fair aver-sge of all judgments on the matter sets the time at three months, and it will then take two weeks to turn out a limb.

J. J. ASTOR'S OLD DWELLING. The Fur-Trading Hendquarters o the Original Astor.

To live in a house that was once oc cupied by John Jacob Astor, founder of the greatest fortune in the world, is to have encouraging surroundings. That is the situation of Mr. E. H.



Clerque, of Philadelphia, who is in sharge of the Sault pulp and paper plant of Sault St. Marie, Ontario. The house is situated on the St. Mary's River, the outlet of Lake Superior. It is said to be one of the places which John Jacob Astor made his headquarters while engaged in the fur trade, in which he made his forune before buying real estate in New York. It was probably the furthest west he reached. The establishment of Astoria, in Oregon, described by Washington Irving, was his enterprise, but he did not go there. Astor arrived in New York in 1783,

and a chance acquaintance with a furrier on the ship decided him to enter the fur trade. At first he exported furs from Canada to England and re-

imported them to this country. Then a treaty with Great Britain enabled him to organize the fur trade in the United States. In 1809 he incorporated the American Fur Com-pany in the State of New York. Afterwards he organized the Southwest Company, with authority from the Government to trade in the Indian Territory along the Canadian border.

This company included the Mackinaw Company, a British corporation, and certain members of the Northwest Company, the greatest trading asso-ciation in Canada. Many of Astor's hunters and trappers were Canadians. Astor's company was suppressed by the War of 1812. It is said that he made two million

It is said that he made two million lollars in furs and the China trade before he began his accumulation of real estate.

The old house is built of very heavy logs, evidently with a view to defense against Indians. There are loop-boles for muskets. Mr. Clerque has added a story to it and furnished it in very charming manner.

The Vanderbilt Arboreium.

All those Americans who are interested in the material welfare of their country will watch with interest what Seorge W. Vanderbilt is doing on his North Carolina estate. Mr. Vander-bilt, as is well known, is making on his estate a sort of model forest, where cientific forestry is to be practiced, and experiments made in acclimating valuable foreign trees, and in the most profitable management of the native species; but every one does not know that his plan includes horticulture and agriculture as well as forestry, and that he wishes and hopes to make his experience valuable to American farmers and land owners everywhere. With this view, he proposes to build on his property a little village, in-cluding not only a hotel, but houses and stores, where people interested in agriculture, who come properly intro-

NEW AND NEAT.

SOME LATE DESIGNS IN GAR-MENTS FOR WOMEN.

Wilsh Combination in a Waist for Misses-Norfolk Basque for Gen-eral Wear-Picturesque Marie Antoinette Fichus.

N the first large illustration fancy boucle plaid is united with hunt-er's green velvet and decorated with single bast darts and other usual seams, and closes in centre back. The full fronts and back are gathered on at yoke depth. A pointed yoke of velvet covers the upper portions of front and back, the front yoke extend-ing to form a stole in centre over the drooping blouse close to the waist line. The neck is finished with a close-fitting standing collar of vel-vet, and a belt to match encircles the



HANDSOME WAIST FOR MISSES.

over comfortable linings and com- women to wear. The wings are often pleted at the wrists with flaring cuffs used without the bandeau. In that case they are generally fastened to a of velvet, edged with gimp to match yoke. Handsome combinations of plain and mixed fabrics can be effected by the mode, which is suitable for all long ha rpin.

LAD.ES' MARIE ANTOINETTE FICHUS. The picturesque neck draperies of the Marie Antoinette period are tound among the dainty accessories to the

MARIE ANTOINETTE FICHUS.

tical purposes, with or without silk, velvet or other contrasting fabric. The quantity of 44-inch wide ma-terial required to make this wasit for a miss of ten years old is 2 yards; for a fourteen-year-old size, 21 yards; for

NORFOLK BASQUE FOR GENERAL WEAR. Checked tweed in Scotch heather mixture made the stylish basque pic-tured in the other two-column illustration. This basque is a popular mode for shopping, walking, driving, cycling or general wear. The adjust-ment is glove fitting to the waist line, toilette of the fashionable women. below which it falls with a slight rip-ple to fashionable length over the hips, The soft, fine mull, chiffon, silk, muslin, crepe-de-chine, or Brussels net, the box plaits being graded and ap-plied from the shoulders and the centre of which they are usually made, draped around the neck in soft folds, of fronts and back to the lower edge of basque. A belt of the material is worn around the waist. The closing graceful and becoming alike to young

a sixteen-year-old size, 21 yards.



ORNAMENTS FOR THE HAIR. Of late year ' it has become the fashion to wear some ornament in the hair when in full evening dress. Tiaras, crowns and coronets are, of course, the handsomest ornaments, course, the handsomest ornaments, but, after all, the majority of women do not possess such jewels. Rhine-stones, which closely resemble dia-monds in their brilliant appearance, are deemed permissible imitation of the precious stones, and come in rany quaint and beautiful designs.

Mercury wings are very popular, and are to be had in all sizes. When and are to be had in all sizes. When attached to a band of the same stones they make a becoming and effective headdrass, and can be worn with hair arranged either high on the head or low in the neck, or part way between. Young girls twist a bit of ribbon in their hair and tie the ends of the ribbon into a bow in a sort of wing shape, while the rhinestones are universally waist. Full gigot sleeves are mounted conceded to be more suitable for older

A NAILLESS HORSESHOE,

Important Invention That May Prove a Boon for Horses.

In one respect the human race has made very little improvement during the past few thousand years. This is in the matter of horseshoes. Our pres-ent method of shoeing horses has not ent method of sheeing horses has not changed materially for centuries, and has always been rude and irrational. One of the chief objections to the sys-tem is that the hoof is made to fit the shoe instead of the shoe to fit the hoof. This involves a lot of cutting and scraping, and is the chief cause of lamoneas and simphilize. The use of lameness and stumbling. The use of nails is also a serious objection, as, no matter how careful the blacksmith may be, there are cases when a tender spot will be penetrated. It is quite obvious that nature never intended nails to be driven into a horse's hoof.

The accompanying illustrations, mays the New York World, show a novel horseshoe that has been sub jected to a careful and thorough trial on half a dozen horses. In every in-stance it has worked to perfection. The inventor is G. L. Reynolds, of Auburn, N. Y.

Like a great many works of genius, Like a great many works of genius, the one in question is extremely sim-ple. It consists of a band of metal about an inch high, which fits around the lower edge [of the hoof. At the base of this band there is a sort of projecting shelf, or flange, which is made to fit into a groove which runs



THE HORSESHOE WITHOUT NAILS.

around the inside of the shoe. The latter is made of steel, of the usual shape and style. The only difference between it and the ordinary shoe is the presence of the groove and the absence of usil heles. of nail holes.

When the band is fitted to the hoof (which is done very readily), the shoe in turn is attached by slipping the flange into the groove. It now remains to clasp the arrangement by two screws in the rear. These may be turned to any degree of tightness de-sired, and a moderate degree is sufficient to prevent the shoe from com-ing off. The whole arrangement may be put on or taken off in a moment.

As the shoe is not nailed to the hoof, there is a perfect freedom for expansion and contraction. This is a expansion and contraction. This is a very essential point, as all horsemen know. The growth of the hoof is not prevented, and if there is any growth, instead of splittling the hoof, it serves only to tighten the shoe. All the strain on the band as it is tightened comes over the toe and around the lower edge of the hoof at the point where it is the hardest. The ease with which the shoe may

The case with which the shoe may be put on and taken off permits its fortunate wearer to enjoy a luxury that has been denied him up to the present time, for now the horse may emove his shoes before retiring for the night. We all know what a relief it is to take off our footgear, especially





hough to form either the lower or alf or the upper or thigh part of the mb. Then there is the foot block. imb. All the work is done by hand. Inven-tion has not yet devised machinery for making artificial limbs. The first thing the operator does is to hew the foot block into some rough semblance of a human foot, and into this is put one part of the ankle hinge. Then the skin is rudely formed and the other portion of the ankle hinge is adjusted.



When these two parts are put together and connected a natural working ankle joint is produced. The ordin-ary make has only the back and forward motion, though in some cases a oint having a lateral action is found accessary. This, however, is not often.

accessary. This, however, is not often. The next point to which the work-nan gives his attention is the toe oint. This is a simple contrivance o look at, but it is an ingenious piece of mechanism. It is difficult to get his hings to exactly suit the step of he warer. Then comes the socket or the reception of the stump. This is work of great cure, for in the per-set fit here lies all the comfort or dis-omfort. In one and of the original look as it arrives at the factory is a ound sugar hole. With a peculiar poil, shaped like a hook, with a shapp

White willow, the chosen wood for the cricket bat, is said to be disap-pearing from England.

themselves and their families, for such time as they may desire to study the work going on upon the estate. There can be no doubt that there will be plenty of applicants, for nowhere else in this country can such opportunities for advanced study of the sort be found. Fortunately for his countrymen, Mr. Vanderbilt is not only able. but willing, to expend large sums of money in experiments which may return, for the present, nothing but ad-vances in scientific knowledge; and it is just these experiments which are, perhaps, in the end, most valuable to the country .- American Architect.

The Limit of Folly.

It seems about the limit of fully to hide money in a stove and leave it to the risk of fire, but even that line was passed by some unknown near Nor-way, Ga., who stored a lot of cartridges in a store. A woman started a fire in the store one day last week and the cartridges exploded, destroying the sight of one eye and otherwise in-juring her. -New York Sun.

A New Factor in Civilization.

The motocycle, as the horseless carrisge is to be named in future, has come to stay. At Tunbridge Wells an exhibition of these vehicles has been



OTOCYCLE, OR FOUR-WHELLED PETRO LEUM GIG.

held, and recently a motocycle race at Chicago brought the new vehicle still more prominently before the world. The borse has survived steam ; will be be able to defy petroleum?



POPULAR NORFOLK BASQUE.

sleeves are gathered at the top over comfortable sleeve linings and are plainly completed at the wrists. This style of basque is simple in construction and dressy in effect, requires no decoration or trimming of any kind, is becoming to all figures, and for these reasons held in general favor, retaining to-day the popularity achieved on its first introduction to the world of fashion. Cheviot, serge, camel's hair, vicuns, covert and ladies' cloth and all variaties of smooth and rough-faced suiting in plaid, striped, mixed or checked designs will develop stylishly by the mode. The quantity of 44-inch wide mate-rial required to make this basque for

is effected invisibly in centre front and old. No. 1 is here pictured of is effected invisibly in centre front under the box plait. Two styles of collar are provided by the pattern, a high rolling collar that is closed to the neck, as shown on the figure, and a low-cut revers collar to wear with a chemisette, as shown in the small drawing. The fashionable full gigot sleeves are gathered at the top over plainly completed at the wrists. This style of basque is simple in construcas here presented.

The quantity of 44-inch wide mate-rial required to make designs No. 1 or No. 2 is 1 yard for either a 32-inch, 36-inch or 40-inch breast measure.

COATS COME SHORTER.

Coats to tailor-made gowns are made shorter, only twenty-one inches to be eract, with a ripple in the skirt, and they must be lined with silk and not satin. Last month, last week, may-hap, satin was the swagger thing for lining, but to-day it isn't.

LOWER PART OF SHOE.

in damp weather. There is no reason why the horse should not feel equally relieved when deprived of his heavy iron clogs.

Another point of advantage, on Another point of advantage, on which the inventor properly lays much stress, is the fact that the shoe is grasped firmly to the hoof at every point. Under the nailing system the last nails towards the rear are driven about half way between the heel and toe. This leaves one-half of the shoe on either side unfastened. There is thus a considerable leverage, and it is for this reason that so many shoes come off. If this shoe is caught, say in a track, at the rear end, it is almost



UPPER PART OF SHOE.

sure to come off. This difficulty is obviated in Mr. Reynolds's shoe. fact, some persons have objected to this shoe on the ground that it will never pull off in an accident, thus ren-dering the hoof itself liable to injury.

The fastening in the rear is made by means of a spring clinch, which may be of any strength desired. It has one end fast to the hoof of the rear up-right extension of the calk, and the other end has a metallic bearing, at-tached to the hoof an inch or more further back than where the last nail is usually driven. The point of the screws, as they are turned in, press upon the centre of this spring, and upon the centre of this spring, and thus, while the screw pressess the clinch firmly down to hold the shoe and hoof tightly together, the spring reacts upon the screw with equal pressure. This spring eases the solid, dead blow that is ordinarily given by the hoof when the shoe is fastened by means of mails of nails.

The late M. Stambuloff was a the iste il. Stamouloff was a col-lector of postage stamps. He had about 40,000 of them, some of great