## BOYS' MARBLES MADE BY GIRLS

Ohio Factiory Rolls Out 125,000, 000 Clay "Pills" Each Year.

Standard oll a labge buver Clay Marbles Also Used Extensivel!
by Manufaotureers of Rubber, Ink Salt, Chemiacts and Powber-How
They Are Made, Counted and Paic It has been estimnted by statisti
clans that over 200,000,000 small clins marbles are nered anumanly by the boy, time. It is a known fact that 12, mat
made ecerry sear by one chy marbtif
nanufacturer, whose phat is locater in summit county. A And huse mar
bles are mate or rolled by young giris
The clay marble tindustry of thi United States is one that suttle thougt
has been piven to. und preclons is known by people in menerana nas to of its
scope. The marble manufacturer doet

 ne of the largest buyers of marblies arger stzes are ustarted in at anaded pipe lines to clean out the paratin whic
yathers on the side of the pipe as
llows to the and

Clay marbles are alsoo sused by the
manufacturers of rubber, tink and salt ree also used in granding the thar
tones of the lithographer and by rall way supply people. Puzzle box mak The size of the clay marbles as mades
the United xteenths of States rary from nine Which is the smanl "pill" the boys play micer, or about the size of a small The making of a clay marble forms
interestlig journey in ceramics The method or making all kinds of Hon of is the same with the excep
"lassle." which of course made of glass. Clays used in the arble industry are of a plastic naure. These clays are cast fnto a pp
mill, or "chaser," and as the hean
wheels revolve over the clay at dro
 diless elevator system to storage The stif clay is thep forced through
the perforated base of the pug mill nd it comes from the mill in the Sese being regulated by the round made. lay are pulled from the pug mill whe hey are about elghteen tnches
length nnd placed on $n$ fat board $n$ n where the marbles are made

The rolls of clay are first placed
venty in a .trough." and a workman ats the rolls of clay into cubes.
tze belng specified according to th ww, the sertting is done with over 200 uttle cubes, and it is from
hese cubes that the marble is rolled re placed the cubes have been cut the
 nt a time in a grooved d liaster of rari
mold. The size of the grove also de pend tupn the sizz of the marble e
pen made. When there is one clay cub
be ench groove a plaster oblong block
phaced in position on top of th cubes. and thts is pusbed forward and
binckward until the little clay whbe tio-
comes round and rolled true. This opration requires very uttue time. an
then the top block ts IIfted and th clay marble to its rreen state ts plckof pleking up a bunch of urapes
A prirl who hins accuired speed in her
work can make from 25000 to work can make from 25,000 to 30,000
marbles per day As there are fifty
molls to n blonk. the onerator is pald of the common clay marble. The
Aner the rade tbe order calls for the the
hlyher the price pald for making. igg of the common clay marble. when
the fact is takten fato consideration t a price varying from 18 to marke
fer sack of 1.000 marbles ench. Marbles are counted by welzht; also
$y$ the cubte foot, The small clay in inch in dimmeter weleghs six an ene colored nt
are
elght minutes.

Prizes For Essays on Houiofly. lic schools of Boaton for the best essay n methods of dextroyligg the housefly Ional Civic assoclation to eduente chil dren to tigbt the nest.
 On April 28 there will be a total
eclipse of the sun, but those whio wish
to see the corona must to to the mid-
die of the Paclific ocean and locate
 $\triangle$
nomena brought out only during the the
totan eclipse.
This mont the eclipse will be enThis month the eclipse will be en-
tirely Invisible in Canada or any sec.
tion of the country north and east of Philadelphin. In the eastern part or
the United States the ellpse is visble
ns a smail ppartal eclipse just before
sunset. the san setting eclipsed. The
farther west one goos the more is the
eclipse visible. At San Franclsco the farther west one goes the more is the
eclipse visible. At San Francisco the
eclipse bekins at $3: 05 \mathrm{p}$. m . and ends at $4: 20$. M. At the City of the
Golden Gate but one-quarter or the
son's diameter on the southern edge will be colvered up.
At total ectidses there are ofteo vist-
ble the rosy red fames of the solur be the rosy red flames of the solar
tire sthooting po many thousands of
milles ntore the sun's surfice milles nbore the sun's surface. As.
tonomers. towever. no tonger are
obliged to watit for an eclinse to see
these intereating phenomena. They these interesting phenomena. They
nere enadered visible by the use of the
spectroscope.

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 melody unlike any pound thead ederst of before save-in troplcal nlghts-from
the throat of a mocking bird. It was Auld Lang Syne only, but with neve
tremolo or artitlee a tremolo or artitce, a marvelous,
daclons slapplicly of utterance."

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The wife He Didn't.
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The wift of a clergyman warned bin

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catch cold."




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## NEW TALES THAT ARE TOLD

## An Absentminded Scientist

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Bach and above all, Mozart wer



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