Japanese capitalists have boaght 100,000 acres of land in southern Mexico, upon which they will establish an extensive colony.

According to the statistics of the State Board of Charities more than half of the people of New York city receive free medical attention. In other words, persons who are scrupulous in the matter of paying their own way have to help to pay for those who are able to pay for themselves.

Speaking of Walt Whitman, the London Critic describes him as "the one great American poet." There can be no doubt about Whitman's greatness. But here it may be remarked that Tennyson, though a warm admirer of the "good gray poet," gave Poe the foremost place among our poets.

Dr. Johnson of Brunswick, Cal., himself a colored physician, has collected the figures of the vital statistics of nearly 300 towns in the southern states, which show that the death-rate of colored people is double that of whites in the same country; and not only this, but that the birthrate is smaller among the colored than among the white population.

A theosophist of Washington avers gravely that Joseph Leiter, the Chicago wheat king, is a reincarnation of Joseph, the son of Jacob, and has the same bent of mind that made the latter such a favorite with Pharaoh. He admits that the modern Joseph is not quite up to the level of his previous incarnation, but says he is young yet and should be given a chance to grow.

Word comes from Paris of a curious and successful experiment that a florist there has made. He has managed to give the chrysanthemum the scent of the rose, the sunflower that of the jessamine, the calla lily that of the violet. A rose by any other name may smell as sweet through this experiment, but it is to be hoped that the French florist will not try to improve on nature when it comes to the perfume of the real rose.

"Put it in any way you choose," said a recent speaker, herself a woman, "to the vast majority of mankind home means cookery. A woman's domestic power and influence are in most instances in exact proportion to her ability to cook or to command good cooking. The old phrase 'a notable woman' means, above and beyond everything else, skill in housewifery, and it means this just as much today as it ever did. It is a very democratic standard, for it applies no less to the tenement-house woman than it does to the mistress of a score servants, but it is none the less forcible for that. Like love, housewifery levels all ranks. It is common ground whereon all women, be they high or low, rich or poor, must meet, the only aristocracy that it admits being based upon excellence."

An English physician thinks that the example of Sandow, the strong man, is not altogether a desirable one for boys. While he admits that it is a worthy ambition for a boy to become well developed and a strong man, yet when physical culture is carried to the extreme, as by Sandow, it becomes pernicious. He says that two dangers confront Sandow, and they are, first, death at an early period after complete suspension of the athletic strain, and second, death at middle age, or soon thereafter, from a continuance of his work. When Sandow, it is argued, rests from his muscular exertions he will not be able to bring about a corresponding involution of his heart and lungs. Sandow, while a wonderful athlete, has a dangerous system of muscle-building, and one that should not be imitated.



gun-ragged and rusty metal that is carted in wheelbarrows up to the fur-nace doors. The maws of blazing heat, several thousands of degrees in intensity, stand open to receive it. So overwhelming is this heat that even the master melter has to put on blue classes to near into the flores rising

glasses to peer into the flames rising

ROUGH CASTS.

over the bubbling sea of metal when

the doors are open. When the doors are dropped down—that is, shut—

there is only revealed a single spot of brightness, an eye that looks into the furnace's flame, and even this cannot be approached too closely with the

The gun is under way. Ten tons of metal are "already in the furnace—a lake of molten, seething metal held in

by banks of sand. Other things of steel are to be made of this mass, the gun works being only a portion of the

Whether

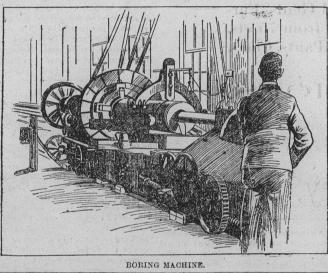
naked eye. Beginning the Gun.

Down on the meadows of the Passaic, on the shore of Newark Bay, and within the bounds of the city of Newark itself, says the New York Herald, men are working day and right on guns for the Government. The complex and exquisitely adjusted machines that turn and bore "jackets" intensity, stand open to receive it. So prevention of the covernt for a correct for the state of the modern the shore of the state of the modern state of the state of the state of the shore of the state of the state of the shore of the state of the state of the shore of the state of the state of the shore of the state of the state of the shore of the state of the state of the shore of the state of the state of the shore of the state of the state of the shore of the state of the state of the state of the shore of the state of the state of the state of the shore of the state of the state of the state of the shore of the state of the state of the state of the state of the shore of the state of the s and "tubes" never stop, except for a "rest" of an hour or so or the replac-ing of a catter dulled by hours of slow, steady ploughing through the hardest and finest steel.

Steel is everywhere, in almost shape Steel is everywhere, in almost shape-less, oblong ingots, fresh from the casting room; in forged lengths, in cylinders, now bearing some resem-blance to a "rapid fire," and in chips and shavings. There are strange and interesting scenes in these gun shops and the pictures presented each hour are dramatic in the extreme. Here in these processes is to be seen the acme of American manufacturing, the great of American manufacturing, the great ossential fact being the machinery that is almost automatic in its work and the few men needed to control and guide it.

Except in the forging room scarcely a blow of a hammer is heard. The shops are almost as silent as the grave. Wheels revolve, cutters turn, men Wheels revolve, cutters turn, mer stand placidly by the side of machines stand placidly by the side of machines, moving softly here and there. All this time, each second, the gun that some day will belch forth fire and steel of its own is coming nearer com-pletion. Chips fall as the bars re-volve, but the cutters are not heard. The guns, it would appear to the onlookers, are almost making them-selves selves.

Of the sturliest type of American medianics are the men employed. They are workmen who think and who know, men who can judge when a cerapproach by intuition, rather than used for peace or war, steel is steel.



men of brawn and muscle. The latter qualities are not so much needed in a gun shop of to-day. Should a partially In shadow is the casting shop, exqualities are not so much needed in a gun shop of to-day. Should a partially finished tube or jacket have to be moved there is the electric traveling grane overhead, that, at the jerk of a cord, swings over its grappling irons, and these need only to be attached. The gun man of to-day needs only to guide and to know.

These works are of the Benjamin Atha & Illingworth Company, one of the three concerns in this country that have the plant and the skill to turn out guns of size. Their main shops are at Harrison, the next station to Newark, and their casting shops across the Passaic, on the "Island." Dozens of pieces for the navy and for

coast defence are being made here. Work of Great Care. Six weeks is practically the minimum Six weeks is practically the minimum of time for the making of a modern gun, and to finish one within that space everything would have to go marvellously well. The "treatment" of the steel would have to be a success at the very first attempt—something that does not often happen—and the solution of the steel would have to be a success of the steel would have to be a success at the very first attempt—something that does not often happen—and the solution of the steel would be a success that does not often happen—and the solution of the steel would be a success that does not often happen—and the solution of the steel would be a success that does not often happen—and the solution of the steel would be a success the furnace is fed with "medicine," shoreflus and blocks of metal being tossed in. On this depends the qual-ity, the strength, the elasticity of the steel, essentials of the most was im-portance of the gun of to-day.

floor of sand, its unrelenting dust and and its dreariness, is made into a brilliant cavern for the moment, and the toiling men are supernatural in the light. In the Rough

# A prosaic time follows, when the metal in the monids must cool. When the sand is finally knocked away the gun that is to be is only a rough mass of cast steel, indicating only to the expert its fine quality, and not even to him in any degree, for the tests must come to prove that. In the forging shop this mass is hammered and worked until it becomes an octagonal ingot of just twice the weight it will possess when it is finally turned and bored into a "jacket" or a "tube." The hoops, the third part of a gun, are cast and forged hollow, not in solid cylinders, as the jacket and tube are.

With the carrying away of the rough ingot of steel from the forging shop the special work of gun-making commences. The boring and turning factory is the scene of the first step in this process.

this process. Completed guns, ready for mount-ing and for fire, are not turned out in these gun shops. The finishing tonches, the actual putting together touches, the actual putting together of the parts of the gun, the rifling it-self, are done at the ordnance works in Washington. It is the business alone of a gun shop to make the steel and to hand over to the army and the the 'tube,' the 'jacket' (which is slipped on over the tube and the 'shrunk on' by contraction) and the 'hoops,' two in number, which, for the purpose of strengthening, are fit-ted on tightly over the muzzle end of the tube. Once these three nexts are the tubes. Once these three parts are together the metal becomes, practical-ly, one piece and it would be very nearly impossible, by any art or science known to experts, to get the jacket off.

Finished by the Government

Finished by the Government. Only the "trough maching," in tech-nical phrase, is done on these guns, this meaning that the final finish and the riffing is put on by the Govern-ment itself. "Rough machining",

# curacy and preciseness is not done here it never was anywhere.

A Checkerboard Fish. A Checkerboard Fish. Joseph Evans, of Thirteenth street and Snyder avenue, is the owner of a very queer looking fish. It is four feet long and has a tail two feet in length, which is spotted and striped, like a snake. Evans caught the fish in an oyster dredger while at work on the oyster boat Mary Colman. It lived nearly a day out of water and caused no end of trouble before it fin-ally collapsed. The skin of the strange inhabitant of the deep resembles a checkerboard, being uniformly colored with black and blue squares. Mr. Evans intends having a glass case made for the pretty creature and will Evans intends having a glass case made for the pretty creature and will exhibit it in his parlor. Several scien-tific men, who have seen the fish, are at loss as to how to classify it, and all of them agree that a "what is it" fish would be the proper name for it.— Philadelphia Record.

#### Water a Cure For Indigestion.

"We must give special attention." "We must give special attention to the outside of the body as well as the inside," writes Mrs. S. T. Rorer, on "What to Eat When You Have Indi-gestion," in the Ladies' Home Jour-morning with tepid water, followed by a brisk rub. This is equally as im-portant as correct diet. A good rule a brisk rub. This is equally as im-portant as correct diet. A good rule is to use water freely inside and out. At least two quarts of water daily should be taken; half a pint the first thing in the morning and the last at night, a cupful of warm water before each meal, and the remaining quan-tir divided and taken before meals." tity divided and taken before meals."

### **Centennial** Celebrations

This year's crop of centennial cele-brations includes observations of the four hundredth anniversaries of Vasco de Gama's discovery of the way to India by way of the Cape of Good Hope, at Lisbon, in May; of the burning of Savonarola at Florence, also in Ing of Savonarola at Florence, also in May, and of the birth of Holbein at Basil, in Switzerland. Montpellier will celebrate the hundredth anniver-sary of the philosopher, Auguste Comte; Ancona that of the poet Leo-



## Hints About Hairdressing

Hints About Hardressing. Modern coiffures are truly "fear-fully and wonderfally made." The hair is either crimped to excess or worn so smooth that it causes discomfort even to look at it. A certain



set of young girls has adopted the most impossible arrangement of the hair, which is made only more grotesque by the fact that the most cas-ual observer can discover that it has been curled on a hot iron. What the succession of waves and curls that stand out about the face, forming any-thing but a becoming frame. The to the cut-away neck in front, the seems, however, a strange term, for if delicate work requiring the utmost ac-

in a cluster. Doubtless by next sea-son the hair will be powdered, and even diamond dust may sparkle in the locks of our fashionables.

#### Latest Styles in Ribbons

Among the latest styles in ribbons are the colored failles and grosgrains, are the colored failles and grosgrains, satinback velvet, with either violet or mode backs, and black double faced satins, with raised flowers on one side. Otter, emerald, ruby and tawny brown lead in colors, and are much used for dress and blouse trimmings. Har-lequin blacks and printed fallies are also much in favor. The demand for taffeta is unabated. The favorite shades are cardinal, ox-blood and cherry, and they are a trifle more ex-pensive than other colors. The na-tional blues, violets and greens are also pular tints, and plaid taffeta is appearing. appearing.

#### Novelties in Dress Fabrics.

Among the novelties in dress fab-rics are the new cashmeres wove in two colors. They are beautiful and will make lovely gowns. Silk faced serge is a handsome material for tailor-made seaside and country gowns.

#### Attractive Suit For a Little Boy.

Navy blue cloth, says May Manton, made this attractive suit, the broad sailor collar, cuffs and shield being of white serge, decorated with rows of narrow blue braid. The blouse is fitted with shoulder and under-arm seams, an elastic being inserted in the hem that finishes the lower edge to foundation of this particular confirme adjust it in true sailor style. The is, it is not feasible to state, as it looks like a bird's nest and seems to be a

LADIES' WAIST.

measurement from the tip of the chin shield portion being simulated by a to the top of the pompadour is literally facing on the underwaist, which is a foot. Consequently the lines of the disclosed between the lapels. A to the top of the pompadour is literally a foot. Consequently the lines of the head and face are lost and the fea-tures dwarfed. Crimping irons are head and face are lost and the fea-tures dwarfed. Crimping irons are not to be scorned. In fact, they are a most useful accessory of the toilet. But they should be used with judg-ment. Individual styles should be studied. Women with broad faces phould avoid both too narrow and too broad effects. Both are fatal to a round face. If the woman with a nar-row, foval face, with a head well poised on a slender throat looks rav-ishing in a broad, loosely arranged coffure, with high puffs on the crown of her head, it does not follow that her pocket is inserted on the left front. The sleeves are gathered top and bot-tom and finished with round cuffs at conture, with high pulls on the crown of her head, it does not follow that her sister, with the short neck, wide face and high brow will find the same mode becoming. Individuality is the keynote of a graceful coffure, as it is of all other fashions. Lovelocks, or "Decuestion of the same of the under waist, or buttons for suspenders can be put on if so pre-ferred. Pretty suits are thus made up invarious combinations of materials and colors, black and red, brown and fawn, or tan with cream being very stylish. The mode is suitable for wash suits of pique, Galatea, duck, grass linen, or flannel; braid, em.

Says the Philadelphia Ledger: "We don't want to fight," but the figures of Adjutant General Brocke's report show that we can if we must. In the five states of New York, New Jersey, Pennsylvania, Maryland and Deleware, forming a very small section of the Union, he finds a total of 2,233,-747 men available for military duty. Comparatively few of these are trained in military tactics, but most of them are familiar with arms and intelligent enough to use them properly without much drilling. In this connection it is well to remember that of the large number of foreigners included in the report by far the greater part received a thorough military drill at home before coming to this country, and are, in reality, trainel soldiers. Should they take up arms in defense of their adopted country they would. of themselves be a formidable fighting force.



NOULDS. Instants and the send to make a parks, agiowing, and into the casting pot below the mass runs, scattering millions of sparks, agiowing, golden torrent that forms and hisses as it plunges down. The picture of the gan's second stage is superb. On every hand fly these sparks, and the mass bubbles and secthes in the casting pot. On its top, through the glow, can be seen a dirty mass—the shag or the sound that is of no use or value. But the picturesquenees of the sound has not onded. The casting procees is only half through. The liquid metal must order. On a track the casting pot seets. It

portance of the gun of to-day.

cept when the doors are raised, when a flood of light, a wave of extreme heat, is thrown out. In the dusk of

the shadows griny men raise the sea of metal with long bars. The master meltor, never still, steps now and then to his wheels, set at one side of the furnace and looking like the brake wheels on a freight car, and gives one or the other a sharp twist. By this

or the other a sharp twist. By this he regulates his fire-flvehundred de-grees at a twist. The silica bricks with which the furnace is lined can

stand four thousand degrees of heat and more [before they commence to melt. The master melter runs up the

lets it down. There are three "heats" a day in the

then

heat to the extreme point and

#### Into the Casting Pot.

Two hours is usually sufficient for the boiling of this steel in its cradle of sand. At last the one moment ar-rives. The bar at the furnace's back is worked through the sand to make

pardi, who was born at Recanati, by, and Paris that of Michelet, the historian.

#### Old Bank in Nebraska.

The building in which the oldest bank in Omaha is located is in a very dilapidated condition. The porches



NEBRASKA'S OLDEST BANK.

are tumbling and its windows and tops of the doorways have been taken

first tests would have to show that the Government standard had been reached. Oftener than otherwise these results can only be obtained through much trying and the expenditure of time. A batch of guns may thus take months in the making, while good luck may bring it down to weeks. It is in the casting shop, of course, that the process of gun making has its very beginning, in the furnace where steel is made from a medley of pieces of old iron, pig iron lengths, broken bits and odds and ends of castings.

to of all other fashions. Lovelocks, or "beau-catchers," have reappeared, and the smartest women in the East do not consider that the In the East do not consider that the hair is properly coiffed without them. The genuine lovelock is worn just by the 'ear, where it was placed by the beauties of past centuries. Few wo-men can stand extra breadth at that point, however, and unless they wish to be extreme, they permit a lock or two to turn on the forehead or temple. to be extreme, they permit a lock of two to turn on the forehead or temple. The lovelocks predict a revolution in the styles for coiffures. They even suggest that women of fashiog may al-low their hair to be white. Every-thing points to modes that were fol-lowed in the luxurions days of the French court in Marie Antoinette's reign. The pompadour remains the favorite style for arranging the hair, but great effort is being made to re-es-tablish long and short curls. For evening the hair is worn quite high, and when the aigrettes, feathers or ribbois are added, the arrangement is quite eight inches tall. The wearing of flowers in the hair is one of the newest fads, and exceedingly dainty are some of the confections the mil-liners are making up. Roses are the liners are making up. Roses are the favorite flowers. The prettiest arliners are making up. The predicest ar-favorite flowers. The predicest ar-rangement consists of one rose and a few leaves, which are put close sgainst fine knot of hair at the left side, and from this stands up a straight spray of one rose, some mall buds and the leaves. Another rie is of red roses

