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The granges of Orange county have organized the Dairyman's league. The object is to dispose of the products of the dairy of its members to the best advantage, to make collections for the same and to promote or defeat legislation affecting the dairy interests. A membership fee of 25 cents per cow is charged, but no subscriptions are binding until the signatures representing 50,000 cows have been secured. The secretaries of subordinate granges are to report to the chairman of the milk committee of the Orange County Pomona grange as to the number of signatures received. The board of managers are to endeavor to contract for the sale of the milk of the local branches at the same time. The grange farmers of Orange county seem to be-lieve that farmers have the same right to unite for mutual protection as has any trade or profession.

The Question Box.

Can a demitted member be received into new grange as a charter member?

A demitted member can be received as a charter member by paying full fees. A demitted niember may visit any grange while in possession of the annual word, but cannot receive the annual word.

Can delegates to the New York state grange be elected at the October meeting of a Pomona grange?

Delegates to state grange must be elected in December except by special dispensation of the state master.

A Hint to Grange Speakers. Robert J. Burdette, now pastor of

a Baptist church in Los Angeles, Cal., and always a humorist, is opposed to the length of the form of service for the presentation of children and says that, as a rule, he thinks that the service should not be longer than the baby. Likewise grange speeches should not be longer than the speaker can make

The Question Box. What is the specific advantage to a grange in becoming an incorporated organization?

The advantage of grange incorporation is that it gives the grange a business standing, allowing it to buy, sell contract-in fact, do business as an individual. The acts of its purchasing agent are binding on the grange treasury and not on the members. If a purchasing agent of a grange makes a bargain, it may be repudlated by an incorporated grange and he held re-sponsible, but if given authority by an incorporated grange the grange is re-sponsible as far as its treasury goes and no further—that is, there is no individual liability.

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Take Cascarets Candy Cathurite. 10c or 25c
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PRISON ART CENTRE.

SING SING ESTABLISHING QUITE A REPUTATION IN THAT LINE.

Several Geniuses Already Discovered-A Prisoner Who Designed and Built Two Large Organs—A Remarkable Negro Woodcarver Convict.

As an art centre Sing Sing Prison is establishing a reputation. Already the warden has made the school of design and decoration there one of the most efficient in the United States. The classes are for thoroughly practical work, and the students, all of whom are "doing time," receive an education that makes it easy for them to earn a living honestly as skilled workmen after they have served out their sentences and are discharged into the world outside.

and are discharged into the world outside.

The warden has discovered several geniuses already. One of these built the large reed organs in the Catholic and the Protestant chapels. He did all the work himself and learned how to use tools after he entered the prison. His experience in carpentering or any mechanical work had not gone further than driving nails in packing boxes before the law took charge of him. He had a good ear for music, though he could not read a note, and he had played organs "on the road" three seasons of three months each for a manufacturing firm in Canada. In this work he had helped at packing and unpacking dozens of instruments and had become familiar with the arrangement of the reeds and the general matomy of the instruments. He had never worked at organ building nor had he done any of the practical work of designing or construction. signing or construction.

But the most remarkable fact about the building of these instruments is that the man who made them thought out everything to the minutest details before he made even a rough sketch of the work he wished to do. Without



CHAIR MADE AT SING SING.

a model or tools or pencil and paper to help him, he brooded over his plans for twenty-five months. Then he had conceived every detail clearly in his mind, had computed the exact proportions of each of the 14,000 parts, and had assembled these parts mentally. When his cogitations had evolved the organ he dropped a note to the warden in one of the various letter boxes the warden has placed about the prison grounds. He wrote, he said in this nofe, to ask for permission to illustrate on paper the ideas he had on building an organ for one of the chapels. The warden sent for the would-be builder, and was so impressed with the man's intelligence and earnestness that he told him to go ahead; that he should have pencil and paper and all the drawing instruments he needed. He had never made a sketch in his life, but he soon made a hundred intelligible illustrations that made it possible for others to see what before had been visible to him only.

The warden sent these drawings to organ builders in New York, and asked for expert opinions. Both critics replied that the designs were excellent and practical, with the exception of one point. They doubted if a reed could be made to give the tone produced by the sixteen-foot organ pipe. They believed eight feet was the limit for reeds.

reeds.

The genius said that if the warden would let him go ahead he would show the manufacturers how easily it could be done. The warden said "All right" and the result is the two splendid organs that attract so much attention in the prison chapels.

The one in the Catholic chapel is the largest reed instrument in the world, and has a tone that even an expert.

The one in the Catholic chapel is the largest reed instrument in the world, and has a tone that even an expert listening at a little distance would believe came from a pipe organ. Organists have remarked the rich, deep, full pipe tone time and again. This instrument has 731 notes. All of them are true, from the voix celeste—the "impossible" sixteen-foot pipe tone—to the highest the human ear appreciates. There are three manuals and four complete keyboards. The player can couple the swell, the choir or the great organ with the pedals, or he can give a pedal solo, not using his hands at all. There are 14,000 separate pieces in this instrument; 860 of these are small shutters which open or close by pulling or pushing a balance swell pedal stop. The pressure necessary to put down a key is three ounces, and this three-ounce pressure moves 600 pieces of the mechanism. The bellows are about eight feet long, and hold an air Jupply of 115 seconds, so the organist can play for nearly two minutes with one breath.

Another genius whom the warden's art school has discovered would be driving cabs to-day if he had behaved himself. Under the head of previous occupation he is down on the prison list as "coachman, butler, colored." He is still colored, but it is not probable that he will ever drive or wait on doors or dinner tables again. Instead of meat he will carve wood, and his attention to doors and tables will be with a view to ornament. He is the chief star in the art school galaxy, and does exquisite work.

Chinese Weight.

"Catty" is a weight still in use in the treaty ports of China. When the Chinese first sold tea to the Europeans they inclosed it in little lacquer cases which each weighed a "catty" and in due time were called tea cattles, and at last tea caddles.

IF YOU Touch your tongue to

and look in the glass-you will see the effect-You can't help puckering-it makes you pucker to think of tasting it.

By the use of so called cheap Baking Powders you take this puckering, injurious Alum right into your system-you injure digestion, and ruin your stomach.

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Mr. F. L. Shaw, manager of our vehicle interests, bought

two buggies from the same house the other day. One cost \$18.00 more than the other. Then he took the buggies all apart to see just why one was higher priced than the other. Here is what he found out :

Both buggies had exactly the same seat and back, same size body, same wheels, shafts and everything else, except that the higher priced one had 14-oz. cloth trimmings instead of Keratol, found in the cheaper; a leather boot, instead of rubber; a better axle, and the finish on the woodwork was slightly better, but not very much.

Read the difference—and learn how easily price can be raised without changing the grade, in a buggy.

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On their Cheap Buggy Seat and back (see illustrations).
Body 23 inches wide, 54 inches long.
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On the Best They Make

What do they give for th \$18.00 difference in pricet

The actual difference 42 cost, to the buggy haker, did not exceed \$3.50, yet one buggy costs you sas.oo more than the other. Now, either the factory

making and selling these buggies to the house Mr. Shaw bought from, was fooling the house, or the house was fooling you. In either case, you paying \$18.co \$3.80 worth. We tell you these things

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