THE PASSING OF LI HUNG CHANG.



When General Grant was returning from his famous journey around the

world, he said: "I have met on this journey four great men—Bismarck, Bea-consfield, Gambetta and Li Hung Chang. I am not sure, all things consid-ered, but Li is the greatest of all the four." John Russell Young, one-time Minister of the United States to China, has made this fine word picture of the wonderful one-man power in the Chinese nation: "I see in him an historical figure of the century—the one Chi nese statesman with the prescience and courage to lead his people toward what is best in our Western civilization; a masterful, intrepid spirit, who has done his work with fortitude."

## American Steel. By Waldon Fawcett.

**344444444444444444444** TEEL, that most useful and, after all, the most valuable of metals, is so pre-eminently the most important of the pro-

ducts of Uncle Sam's energy, that its superiority has come, of late years, to be universally recognized. The age of iron has passed and the industrial and commercial world now lives in the age of steel. The latter netal is, of course, an outgrowth of that which were accounted. that which was once supreme in the

manufacturing world in that the iron ore must first be converted into pig ron ere it can attain to the dignity of classification as steel; but the lat-ter commodity is tougher and more elastic, and so it is preferred for the construction of buildings and bridges and ships and, indeed, everything where great strength is required. When steel first came into popularity t cost much more to produce a ton of steel than to turn out the same amount of iron, but a gradual cheapening of processes has been going on, and now the disparity is not nearly

To follow a car of ore in its journey through the modern steel making plant is to witness a constant succes sion of the most stirring incidents and the most dramatic pictures to be found anywhere on the globe. The iron ore, arriving from Nature's wonderful storehouses in the Northwest, a train load at a time, is unloaded by means of

fron buckets, each holding more than ton of ore, which spin back and forth

tlong structures that resemble minia-

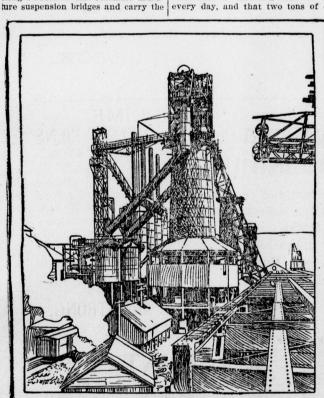
A blast furnace is nothing more nor less than a gigantic mixing pot in which the raw material from the mines, coke or some other form of fuel, and limestone are churned about until each has wholly lost its identity in one fiery boiling mass. The frightful heat of the blast furnace may not, perhaps, be better illustrated than by the fact that its blinding intensity is such that a person may not look steadily into this seething caldron even for

a few minutes. The furnace derives its name from



IRON ORE MINE.

fact that through each "brew" of white burning liquid, re plenished every quarter of an hour with fresh ore and fresh fuel, there is forced for hours at a time a tornado-like blast of hot air, which not only makes the mass boil more actively, but also tends to drive off its impurities. Ranged near each of the blast furnaces are several monster iron tubes, re-sembling in general outline the ap-pearance of the blast furnace itself. These are the "stoves" of the plant and and in them is heated the air which is blown through the flery mass within the blast furnace. When it is explained that many present-day blast furnaces give forth considerably more than half a thousand tons of iron every day, and that two tons of ore



A MODERN BLAST FURNACE

blast furnaces. Here small cars running on an inclined railroad take the ore and ascend with it to the top of the blast furnace and, upon reaching the summit, an ingenious mechanical device overturns the car and tumbles its contents into a great fiery pit which

a ton and a quarter of coke and half a ton of limestone are required for each ton of molten metal produced, it will be appreciated that the operation of a single blast furnace is no inconsiderable enterprise.

In the tapping of a blast furnace

terpart in any other field of activity. A handful of men, pitifully pigmy in appearance beside the towering furnace with its tiny, glowing white eyes, thrust and wrench and pound until an incision is made low down in this great tank of burning metal, and then spring quickly out of the way in order to avoid the stream of scalding metal which spurts from the opening, looking for all the world like a luminious por-

ridge.
This liquid iron, newly escaped from the boiling pot, is a deceitful quantity. Apparently it is slow and sluggish in its movement, and yet it burns its way forward with insiduous and surprising rapidity. The workmen in charge, black, half-naked figures silhouetted against a glowing back-ground, either guide the furious stream into ponderous kettles which stand awaiting it on the railroad cars near by, or else they allow it to furrow its way to little channels cut in the sand.

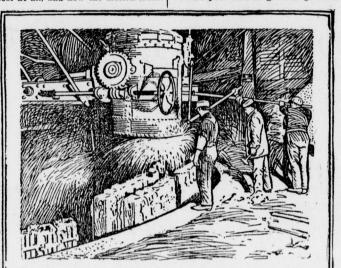
A few years ago all the iron from a blast furnace ran into the hundreds of little troughs, each about three feet long, which dotted the sand floor all about the flame-spitting tower, and when the metal had become quite cold when the metal had become quite cold each tiny trench contained an un-shaply bar of iron appropriately desig-nated as a "pig." However, inasmuch as the very next step in steel-making is to get this metal back into the molten shape, the shrewd ironmongers who were ever seeking every possible way to save money in the process, con-cluded that it was simply a waste of time and money to let the pig-iron cool at all, and now the molten metal ladles hoisted hither and thither by long, gaunt arms of steel, may slip from its place and drown hapless victims in a molten cataract; or some wriggling, snake-like cable of burning steel may snarl and tangle and,



ROLLING IRON

without an instant's warning, wrap itself around some bystanding workman before he can even turn to escape. It is by the conduct of steel-making on so heroic a scale that the United States is being enabled to capture the steel markets of the world. Last year she sent abroad nearly \$118,000,000 worth of iron and steel, an increase of one-fourth over that of the two previous years, and it was distributed amongst all the countries on the globe. -The Book World.

Safety Blind For Horses. When you want to get a frightened



POURING MOLTEN IRON INTO MOULDS.

is trundled away in broad-mouthed kettles to the steel-making plant. It is essential at this juncture to in

troduce the reader to the two different methods of steel-making—the Besse-mer and the "open-hearth" processes, as they are respectively termed. Up to this point the transformation of the iron is invariably exactly the same, no matter what its ultimate destina-tion may be; but with the end of the journey of the railroad train loaded with half a dozen kettles each containing full twenty tons of the bubbling, red-tinged mass, comes the particular training the reserved training ing of the ways.

From a spectacular standpoint, the Bessemer process is the more interest ing. Each kettle of molten iron, as it arrives from the blast furnace, is poured into a still larger caldron known as the "mixer," where it boils and siz-zles in company with the contents of other kettles for quite an interval of time. Next it comes to a "converter," an egg-shaperd receptacle of herculean size and strength, and here once more it undergoes purification by means of another terrific blast of air, forced upward through the mass with such violence that the top of the "converter" literally resembles a volcano in action. When the purification by this heroic method is completed, the molten mass is ready to be poured into the ingot moulds, where it hardens in form of blocks, each weighing five tons.

The "open-hearth" method is less impressive in the eyes of the onlooker, but it results in the production of a so much more expensive than the Bessemer process that few consumers of steel could afford to pay the price acted, but here, as in all other branches of steel making, costs have been shaved very heavily of late years In the open-hearth plant, instead of a "converter," there are long lines of furnaces that look like bake ovens and in which miniature seas of white metal, so intensely hot that you cannot gaze upon it save through blue glasses boil and bubble, like lime in the morta box before some building in course of

Cast into ingots, these are allowed to cool in their moulds, and are then once more thrust into a bath of flame and for the last time reheated. Thence metal may be fed into the enor mous jaws of giant rolls which flatten it into plate of various size; it may be presed into armor for battleships means of huge presses, or it may be squeezed into long slender strands that are ultimately cut into bars or railroad rails. All the while it remains red hot and water must be continually poured over the machinery, with the result that every time the rolls "bite" a slab of iron to force it into some thinner form, there is a report like the dis-

It may be stated advisedly that nowhere among the world's workers are there men who hourly brave death in such terrible form as it is presented to the steel workers. A blast furnace may "break-out" and engulf the poor, A blast furnace there is presented the first of those thrilling pictures which have no countrilling pictures which have no countrilling pictures which have no countrilling flame; one of the giant

horse out of a burning stable a blanket thrown over its head renders it as docile as though there were no fire, and why shouldn't the same idea be applied to a runaway horse on the road? In the illustration we show this idea carried out under the invention of Daniel Connerth and Josef Rothweiler. In order that the appliance for manipulating the blinders may not interfere with the control of the horse on ordinary occasions a separate pair of cords is provided, leading back to the carriage. The blinds are held normally open by springs on the bridle,



COVERS THE EYES OF A RUNAWAY ANIMAL

being hinged to the side straps. A pull on the cords throws a lever out from the rear portion of the hinge and presses the blinds over the eyes, thus shutting out the vision of whatever has frightened the animal. As soon as the pressure is released on the cords the blinds resume their normal posiby the action of the springs .-Philadelphia Record.

## Automobile Racing Track.

A correspondent in the Horseless Age suggests that some of the rich automobile owners who are constantly grumbling at the impossibility of se-



SUGGESTED AUTOMOBILE TRACK.

curing suitable roads or tracks upon which to speed their machines should get together and build a double-kite get together and the order of the accompanying illustration, with a bridge over the crossway. The track, he thinks, should be at least eight miles long and fifty feet wide, with a level "run-in." A grandstand midway, he says, would give a commanding view of the whole course.

Paris has always paid \$13,500 a yea to the detectives who guard the President of France, but has refused to do so longer, and the national government has assumed the task. Twelve detectives are hired for the purpose.

The present growth of London's population is 2500 a month.

## DR. TALMAGE'S SERMON

SUNDAY'S DISCOURSE BY THE NOTED DIVINE.

subject: The Power of Hope—No Better Medicine Did a Man Ever Take—For-give the Repentant—The Perfect Life to Come—Cultivate Hope.

Medicine Did a Man Ever Take—Forgive the Repentant—The Perfect Life to Come—Cultivate Hope.

[Copyright, 1901.]

Washington, D. C.—In this discourse Dr. Talmage would lift people out of despondency and bring something of future loy into earthly depression. The text is Hebrews vi, 19, "Which hope."

There is an Atlantic Ocean of depth and fullness in the verse from which my text is taken, and I only wade into the wave at the beach and take two words. We have all favorite words expressive of delight or abhorrence, words that easily find their way from brain to lip, words that have in them mornings and midnights, laughter and tears, thunderbolts and dewdrops. In all the lexitons and vocabularies there are few words that have for me the attractions of the last word of my text, "Which hope."

There have in the course of our life been many good angels of God that have looked over our shoulders, or met us on the road, or chanted the darkness away, or lifted the curtains of the great future, or pulled us back from the precipices, or rolled down upon us the rapturous music of the heavens, but there is one of these angels that has done so much for us that we wish throughout all time and eternity to celebrate it—the angel of Hope. St. Paul makes it the center of a group of three, saying, "Now abideth faith, hope, charity." And, though he says that tharity is the greatest of the three, he does not take one plume from the wing, or one ray of luster from the brow, or one aurora from the eheek, or one melody from from the voice of the angel of my text, "Which hope."

That was a great night for our world when in a Bethlehem caravansary the Infant Royal was born, and that will be a great night in the darkness of your soul when Christian he was a fast pointing to the Nati. I will not bother you with the he k of a de' tition and tell you what hope is. Wher is and a star pointing to the Nati. I will not bother you with the he k of a de' tition and tell you what hope is the a disco of it. John speaka of para sa a "ure hope," a "rej

up and down the Bible it is spoken of as an anchor, as a harbor, as a helmes, as a door.

When we draw a check on a bank, we must have reference to the amount of money we have deposited, but Hope makes a draft on a bank in which for her benefit all heaven has been deposited. Hope! May it light up every dungeon, stand by every sickbed, lend a helping hand to every orphanage, loosen every chain, caress every forlorn soul and turn the unpictured room of the almshouse into the vestibule of heaven! How suggastive that mythology declares that when all other detites fled the goddess of Hope remained!

It was hope that revived John Knox when on shipboard near the coast of Scotland he was fearfully ill, and he was requested to look shoreward and asked if he knew the village near the coast, and he answered: "I know it well, for I see the steeple of that place where God first opened my mouth in public to His glory, and I am fully persuaded how weak that ever I now appear I shall not depart this life till I shall glorily His holy name in the same place. "His hope was rewarded, and for twenty-five years more he preached. That is the hope which sustained Mr. Morrell of Norwich when departing his life at twenty-four years of age he declared, "I should like to understand the secrets of eternity before tomorrow morning." That was the kind of hope that the corporal had in the battle when, after several standard bearers had fallen, and turned to a lieutenant-colonel and said. "If I fall, tell my dear wife that I die with a good hope in Christ and that I am clad to give my life for my country." That was the good hope that Dr. Goodwin had in his last hour when he said: "Ah, is this death! How have I dreaded as an enemy this smilling friend!"

No beter medicine did a man ever take than hope. It is a stimulant, a febrifuge.

I dreaded as an enemy this smiling friend!"

No beter medicine did a man ever take than hope. It is a stimulant, a febrifuge, a tonic, a catholicon. Thousands of people long ago departed this life would have been living to-day but for the reason they let hope slip their grasp. I have known people to live on hope after one lung was gone and disease had seemed to lay hold of every nerve and muscle and artery and bone.

Alexander the Great, starting for the wars in Persia, divided his property among the Macedonians. He gave a village to one, a port to another, a field to another and all his estate to his friends. Then Perdiceas asked, "What have you kept for yourself?" He answered triumphantly, "Hope."

And, whatever else you and I give away,

Perdiceas asked, "What have you kept for yourself?"

He answered triumphantly, "Hope."

And, whatever else you and I give away, we must keep for ourselves hope—all comforting, all cheering hope. In the heart of every man, woman and child that hears or reads this sermon may God implant this principle right now!

Many have full assurance that all is right with the soul. They are as sure of heaven as if they had passed the pearly panels of the gate, as though they were already seated in the temple of God unrolling the libretto of the heavenly chorister. I congratulate all such. I wish I had it, too—full assurance—but with me it is hope. "Which hope." Sinful, it expects forgiveness; troubled, it expects relief; bereft, it expects reunion; clear down, it expects wings to lift; shipwrecked, it expects lifeboat; bankrupt, it expects the wide open door of the father's farmhouse. It does not wear itself out by looking backward; it always looks forward. What is the use of giving so much time to the rehearsal of the past? Your mistakes are not corrected by a review. Your losses cannot, by brooding over them, be turned into gains. It is the future that has the most for us, and hope cheers us on. We have all committed blunders, but does the calling of the roll of them make them any the less blunders? Look ahead in all matters of usefulness. However much you may have accomplished for God and the world's betterment your greatest usefulness is to come. "No," says some one, "the most of my years are gone and therefore my usefulness." Why, you talk like an infidel. Do you suppose that all your capacity to do good is fenced in by this life? Are you going to be a lounger and a do nothing after you have quit this world?

It is my business to tell you that your faculties are to be enlarged and intensified and your oualifications for usefulness multiplied tenfold, a hundredfold, a thousand-fold.

Is your health gone? Then that is a sign that you are to enjoy a celestial health compared with which the most jo expects wings to lift; shipwrecked, it expects the pects lifeboat; bankrupt, it expects the wide open door of the father's farmhouse. It does not wear itself out by looking backward; it always looks forward. What is the use of giving so much time to the rehearsal of the past? Your mistakes are not corrected by a review. Your losses cannot, by brooding over them, be turned into gains. It is the future that has the most for us, and hope cheers us on. We have all committed blunders, but does the calling of the rol of them make them any the less blunders? Look ahead in all matters of usefulness. However much lead the world's betterment your greatest usefulness is to come. "No," says some one, "the most of my years are gone and therefore my usefulness." Why, you talk like an infidel. Do you suppose that all your capacity to do good is fenced in by this life? Are you going to be a lounger and a do nothing after you have quit this world?

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Is your health gone? Then that is a sign that you are to enjoy a celestial health compared with which the most jound and hilarious vitality of earth is invalidism. Are your fortunes spent? Remember, you are to be kings and queens unto God. And how much more wealth your will have when you reign forever and ever! I want to see you when you get your heavenly work dress on. This little bit of a speck of a world we call the earth is only the place where we get ready to work. We are only journeymen here, but will be master workmen there. Heaven will have no loafers hanging around. The book says of the inhabitants, "They rest not day nor night." Why rest when they work without fatigue? Why seek a pillow when there is no night there? I want to

see you after the pedestrianism of earth has been exchanged for power of flight terstellar, interworld.

I suspect that the telescope of that observatory brings in sight constellations that may comprise ruined worlds which that may comprise ruined worlds which and missionary. The mean of the property of the property