THE COURT OF SHAPE OF THE COURT Tr-o P. W. GATES' PATENT DIES FOR CUTTING SCREWS. PATERTED MAY 8, 1847. THESE DIES having been adopted and highly approved in all the principal shops in New York and Philadelphia, are now offered to manufacturers, machinists, ship smitts, &c., with the ulmost considerace, as the most perfect article in used or cutting screws. Their superiority over, any other Dies heretofore used, consists in their cutting a representation, which require no sending previous preparation, set the dies cut the thread out of the solid from, without raking it in the least; as they greater durability, repidity, and perfection of work; and in their simplicity and little liability of get out of order. ries under the supervision of this Department, P. W. Gates' Patent s test for cuttir screws on sein, they having been tried in two of the large arrenals, and found to be very efficient and excellent.

A. TALCOTT, Col. Ordinance. BURNAY OF VARUS AND DOCKS,

WASHINGTON, Sept. V5, 1-48. S.

Considering: Gaisey Francad Improvement fevreu ung serows on metal to be a wanable one, I have, by sethority of the Honorable Secretary of the Navy Beaution of the Honorable Secretary of the Navy Beauting of the Honorable Secretary of the Navy Beauting of the Honorable Secretary of th In the site by
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Hay wood & Snyder; Scharthil Cosny;
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Hors & Delameter, "Phonix," N. Y.
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Mallaur Works, Ga.
Pesso & Marpay, Go;
West Point Foundry;
West Point Foundry;
Norris & Bro, Philadoiphia;
* Jenk, Breedeburgh, Pe;
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JULY GEO. ALINDERLY, Manager.

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The extensive turpenine ware house of Mr.

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