At the ordinance foundry of the South Boston Iron Works a large force of workmen is at present engaged in completing the third and last in the series of the three 12 in, cast iron rifled guns with a steel tube and steel hoops. The work of putting in the steel tube, which is inserted at the rear of the barrel, extending through from the breech, has just been completed, after three trials, to insure getting a perfectly tight joint at the shoulder or casing of the gun. The gun was placed horizontaly over a longiti'udinal pit, and was then covered in with a boiler annd sheet iron. A fire was built under it, extending from the breech of the gun to a point in front of the trunnions. The body of the gun was expanded by the heat, and the steel tube was inserted from the rear. A stream of cold water was kept circulating through the bore of the tube, to keep it cool, during the whole operation, which lasted about twenlyone hours. The gun was then cooled down at the breech to make it grip the tube, so that in contracting the front end of the tube was brought to a tight joint against the forward shoulders in the casing or body of the gun. An ingenious arrangement of bolts and screws, together with a 100 ton jack, was used in inserting the tube and holding it in place until the cooing was completed. The gun will be transferred to For Dropsy, Gravel, Nervousness, Bright's the lathe in a few days to be finished, teed. Office, 531 Arch street. Philadelphia. Albored and rifled, and will be delivered to the government early in the fall.

The Great Mines of Japan. R. Kondo, a trustee of the Mining

University of Japan, who came to this city with the Japanese Minister to the United States, left for Mexico Friday for the purpose of examining the mines in that country. He will return to San Francisco about the 28th.

Mr. Kondo astonished State Mineralogists Irelan and Supertendent Hall recently while down in a mine at Grass Valley, Mr. Kondo asked how many men were employed there.

"We employ about 250 men the year round," was the reply of Mr. Hall. Then Mr. Hall asked how many men Mr. Rondo employed in his copper mine.

"Well," replied the Japanese Crossus "there are about 20,000 men employed as laborers and 6,000 in the smelting works in various capacities,"

The superintendent turned pale and Mineralogist Irelan lapsed into silence. Mr. Kondo stated further that the copper-miners are eight miles square. The common workman received 50 cents a day, but the foremen and superintendents received salaries higher than is paid for similar work here. The heads of the various departments are generally Europeans, and they received

from \$150 a month to 6,000 a year. Mr. Kondo is reputed to be the wealthiest man in Japan outside of the Royal family. He operates sixteen different mines of gold, silver, and copper, His principle desire is to obtain a thorough knowledge of the mining machinery used, and for this purpose he will visit Arizona, Nevada, and Colorado in turn. After a visit to Washington and the great copper mines in Michigan he will return home by the way of England, Germany, and France.

MAGNETISM IN WELLS .- I read in a paper, a short time ago, an account of a magnetic well, which the writer evidently thought was something wonderful. In reality it is a very common occurrence to find magnetism in drilling wells. I have been engaged in the business for eight years, and it is seldom that I penetrate the earth to any great depth without coming in contact with magnetic influences. On withdrawing the auger when it is highly magnetized, spikes or other iron substances adhere to it with great tenacity. These veins or streaks of magnetism occur at various depths, and sometimes but a few feet of the stratum is impregnated with it, and on going below its influence is not not noticed on the auger. We sometimes encounter magnetism two or three times in the same well.

Drink Some Milk Hot.

Milk heated to about 100 degrees Fahrenheit loses for a time a degree of its sweetness and density. No one who, fatigued by over-exertion of body and mind, has ever experienced the reviving influence of a tumbler of this beverage, heated as hot as can be sipped will willingly forego a resort to it because of its being rendered someweat less acceptable to the palate. The promptness with which its cordial influence is felt is indeed surprising. Some portion of it seems to be appropriated and digested almost immediately and many who now fancy that they need alcholic stimulents when exhausted by fatigue will find in this simple draught an equivalent that will be abundantly satisfying and far more enduring in its effects.

Largest Tree in America.

The Virginia City Enterprise says the largest tree in the world stands in a small basin near the Kawesh, and is surrounced on all sides by a wall of huge rocks. There is so much brush in the vicinity that the little valley in which the tree stands is almost inaccessible. The men who saw it had no rule, tape-line measure of any kind, but one of them measured the tree with his rifle, which is four feet in length. He found it to be 41 lengths of his gun in circumference at a point as high above the ground as he could reach. The top of the tree has been broken off, but it is still of immense hight.

What it Takes to Feed a Locomotive.

It will perhaps interest some readers to know how much fuel a locomotive burn. This of course depends upon the quality of fuel, work done, speed, and character of the road. On freight trains an average consumption may be taken at about I to I pounds of coal consumed per car per mile. With passenger trains, the cars which are heavier and the speed higher, the coal consumption is greater. A freight train of 30 cars, at a speed of 30 miler per hour, would therefore burn from 800 to 1,350 bounds of coal per hour.

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ecountrymen and women, brist emays on at problems of the period, and, in snort,

American Thought and Progress-

TEX.

Mr. F. D. Curtis, to practice what he preaches, uses turnips in feeding his hogs, and gives his experience. He says that the best pork ever made on the farm was made by feeding sixteen old hogs, GOODAPPETIT twice a day, five bushels of turnips and swedes, boiled, and mixed with a half bushel of rye, ground entire. Three weeks before killing-time the rye was OUIETNERVES increased to three pecks at each meal. The turnips were cooked in a potash JAPPY DAYS. kettle, which held, heaping full, ten bushels, when boiled until soft they were shoveled into a barrel, and the kettle filled again; they were cooked with about half the fire required for the first lot. The troughs were filled with A SPECIFIC FOR MALARIA, the turnips, the meal spread on, and the mass worked together with a hoe. The NERVOUS PROSTRATION, hogs were then allowed to pitch in. Themost scientific and successful Blood Purifi-After filling themselves with this suc-The most scientific and successful Blood Puriner Superior to quinine
Mr. John C. Scarberough, Selma, N. U., writes:
"I got malaria in the Southern army and for a
dozen years suffered from its debilitating effects.
I was terribly run down when I heard of Kaskine,
the new quinine, It helped me at once. I
gained 35 pounds. Have not had such good
health in 20 years. culent and healthful food, they would go out into the field and lie down and sleep until it was digested, and then go and eat the rowen, or pick up the health in 20 years.
Other letters of a similar character from prom-inent individuals, which stamp Kaskine as a remedy of undoubted merit, will be sent on green leaves from the roots, and also the little turnips left in a portion of the application.
Letters from the above persons, giving full details will be sent on application. field. They were fed only two meals a day, and this gave them time and an Kaskine can be taken without any special medical advice. \$1 a bottle. Sold by all druggists, or sent by mail on receipt of price.

THE KASKINE CO., 54 Warren St., New York. appetite to eat grass, leaves and raw roots, which in their turn helped to make growth and a healthy condition. These hogs were fattened with seventy five per cent, of lean meat in them, and

> The store bogs were left in the pasture until winter came, and had very little meal, plenty of swede leaves, carrot tops, some apples, and all the grass they wanted

the flavor was as near perfect as possi-

I have never wintered hogs cheaper than the past year. Two-thirds of their entire food up to within a few days, has been nothing but turnips, and the most of these common flat turnips, called the red-top. The trnips have been fed raw morning and noon, with a supper of thin slop, made of bran and rye meal and water, mixed up fresh.

To cap the whole experiment one of his young sows on a very cold night, farrowed a litter of eleven fine pigs, all of which did well. He says, if turnips are 90 or 95 per cent. water, they produce wonderfully smart litters of pigs. The average squeaking, weak and helpless litter of pigs would all have died if they had been left to help themselves.

Useful Suggestions.

A thin coating of mucilage is recommended as a remedy for burns; it excludes all air and allays pain.

For scouring steel knives, rub two common hard bricks together, put the dust thus obtained in a box in a handy place; you will find nothing better. Coal ashes mixed with salt and water to a stiff paste will harden like a rock

can be used to line a coal or sospetone A simple dessert is made by lining the sides of a mould with sponge cake and the bottom with sliced bananas. Fill the mould with stiff whipped

and are good to fill cracks in stoves and

cream. Set it on ice until eaten. To kill rats, fill a common wash-boiler one-third full of water, and sprinkle over the surface a few handfuls of oats. These will float on the surface, and look like a tempting feast; but the rat that

ventures in is drowned. If the tomato vines are not staked, cut off the lower branches so as to trim the vines somewhat to a tree shape. By pinching off the ends of the tops and branches more laterals will be thrown out, and the limbs become stronger and better able to support the fruit.

In cold weather, food that supplies carbon should be taken, but less in hot weather. During April and May, and OILS! OILS! also in July and August, but little animal food should be eaten. A mixed diet is best, neither drawing nourishment entirely from the animal nor the regetable kingdom.

Why Red Haired Girls Don't Tan.

A red haired girl, I believe, never turns brown. That, I understood from a learned physician, is because she has too much iron in her blood. It is the iron that gives the fine Titian hue to her hair. If she had lees fron in her blood her hair would probably be brown or chestnut, or perhaps blonde. The varying degrees of redness that you see in different proportions of iros in their R is acknowledged by the press and public to be the most popular and entertaining of the high-class monthlies. blood. A girl with glossy, brownish hair that shows red in a strong light IMPORTANT A Specimen Illustrated Premium List, and Special Inducements in Cash or Valuable Premiums to Club Raisers, will be sent on receipt of 15c., if this paper is mentioned. has only a fair share of fron in her blood, but a bricktop, if I may be permitted the expression, a bricktop is full of iron. The doctors know of no way of neutralizing the effect of the iron. Perhaps they wouldn't resort to it, even if they knew it. For it is the iron in the blood that makes the red-headed girls so strong and hardy and good-natured. It also is the cause of freckles, which are very good for the health. And it is noticed as a singular thingprobably also having some relation to the iron in the blood-that mosquitoes never bite red-headed girls. So you see, according to the dictum of this learned physician, a red-headed girl has many advantages over her dark-haired

To Prevent Forging.

There is no driver of a horse but that has felt the annoyance that results from forging or striking the forward shoes by the hind ones, and yet this can be prevented. The occasion of the forging is the hind feet are thrown forward and strike the front feet before they can get out of the way, a result of the action of the horse, which can be corrected by using a heavy toe-weight shoe on the front feet to make the horse reach further. After the front shoe has been nailed on, take a rule and measure the distance from the coronet to the bottom part of the toe, observing the slant of the foot. Measuring the hind foot the same way it will be found LAST OPPORTUNITY! to be about an inch shorter, and it can be raised quicker by placing the shoe on the hind foot so that the distance from ALIFORNIA. the coronet to the bottom of the toe is the same as the front foot, and then let the shoe project well behind, making it a little heavy, then the foot will not be raised so high and thrown so far forward, and so forging will be prevented. This is a very simple procedure, and one that can be ordered by any farmer who is troubled by forging in his horses, and save an unnecessary annoyance.

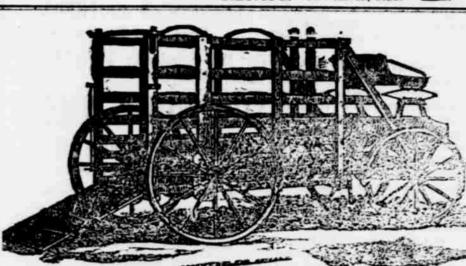
WARM WAVES

less nights, loss of appetite, and languid feeling that result from draining the nervous force by muscular or mental exertion in summer's torrid days. The Compound, that great strengthen the nervous against the attacks of preparation is a medi mer's torrid days. The use of Paine's Celery nervetonic, will at once system, and fortify it summer debility. This cine-not a drink. It is a scientific combination of the best tonics, giving lasting the best tonics, giving lasting It cures all nervous diseases, benefit to body and brain. and has brought new life and health to thousands whose weakened nerves were the cause of their many ills. It is especially valuable at this senson, when feeble persons are disease which is nearly always so liable to sunstroke, a health, almost entirely re disease. If you feel the effects of summer's heat, you can't afford to delay another day before gaining the vitality only obtained by the use of this great medicine. Sold by Druggists. \$1.00. Six for \$5.00. Send for eight-page paper, with many testimonials. WELLS, RICHARDSON & CO. BURLINGTON. VT.

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Nurtured by Wolves.

The Zoologist for March reprints an extraordinary pamphlet entitled; "An Account of Wolves Nurturing Children in Their Dens." This pamphlet was printed in Plymouth in 1852 and has long been out of print. On a wrapper of a coppy in the Zoological Library of the natural History Museum at South Kensington there is the following memorandum in the handwriting of the late by Colonel Hamilton Smith : "This account, I am informed by friends, is written Colonel Sleeman, of the Indian army, the well-known officer who had charge of the Thugg inquiries and who resided long in the forests of India." The writer records a number of cases of children who are said to have been nurtured by wolves in India. In one instance a large female wolf was seen to leave her den, followed by three whelps and a little boy. This happened near Chandour, ten mile from Sultanpoor, in the year 1847. The boy went on all fours and ran as fast as the whelps could. He was caught with difficulty and had to be tied, as he was very resolute and struggled hard to rush into holes and dens. When a grown-up person came near him he became alarmed and tried to steal away, but when a child came near him he rushed at it with a flerce snarl, like that of a dog, and tried to bite it. When cooked meat was placed near him he rejected it with disgust, but when raw meat was offered he seized it with avidity, put it on the ground under his hands like a dog and ate it with evident pleasure. He would not let any one come near him while he was eating, but he made no objection to a dog coming and sharing his food with him. The trooper who captured the boy

left him in charge of the Rajah of Hashpoor, who sent him to Captain Nichellets, commanding the first Regiment of the Oude Local Infantry at Sultanpoor, and some interesting notes as to the boy's habits are given on this officers' authority. He died in August, 1860, and after his death it was remembered that he had never been known to laugh or smile. He used signs when he wanted anything and very few of them, except when hungry. When his food was placed at some distance from him he would run to it on all fours like any four-footed animal, but at other times he would walk uprightly. He shunned human beings and seemed to care for nothing but eating. If the pamphlet can be proved to be perfectly trustworthy it certainly deserves to be carefully studied by anthropologists.

Filling Out Orchards.

In almost every orchard are vacant places caused by the death of the trees first set. If this happens the first year or two, the vacant places may be filled, and with a little extra care the latterset tree will be able to hold its own, and come into bearing about as soon as its fellows. But among colder trees a vacant place cannot be so easily filled. There seems to be room enough, but there is not. The tops may not inmingle by many a yard, but close examination of the soil shows that the roots of surrounding trees have interlaced throughout the vacancy. Generally, if a young tree is set among a lot of older ones, the farmer does his best to befriend it. He digs a deep wide hole, partly fills it with manure, covers with dirt, and sets his tree over it. Quite often the tree thus injudiciously coddled dies the first year. If it lives, it has a sickly, precarious existence. All around it are robber trees, whose roots start for this rich foraging as soon as it was placed there. They establish themselves firmly under the little tree. Perhaps the latter, after a desperate struggle of a few years, yields a little fruit. It is nature's effort to offset attempted destruction by an unnatural scimulation of the means of reproduction. Much

the better course, if a vacancy occur in the orchard, is to fill the vacant place with manure, and omit the tree planting. Almost all orchards are too crowded, and an occasional vacancy is really an advantage.

Photographing In Colors.

The latest invention in photography is the discovery of a process by which colors as well as objects may be photographed. By the use of several plates instead of one, three negatives are taken on plates specially prepared. These are exposed in a triple camera. In front of them "light filters" are set, carefully adjusted, so as to admit to plate the amount of light just requisite impress on the negative the picture of such a color as will, when combined with the other two colored negatives, reproduce the desired color and light and shade of the object photographed. In a recent lecture Mr. Ives, an invent or, exhibited the photograph of a landscape, in which the different shades of green in foliage and varied colors of sky, houses, and barn, with the rich orange of autumn leaves, were perfectly portrayed.

This will work a revolution even in photo-engraving, while the composite photographic process, producing the fine lines of wood engraving, which the gelatinized zinc piate was not able to furnish, now rivals handwork so accus rately that the difference is not discernible except to the expert.

How to Write on Ice with Ink. Not many of you my children will

care to write your letters on ice, even during the summer months. But I was rather struck with the novel idea, when a boy of the Red School-house told the dear Little School-ma'am a bit of news that lately had come to this country The cheapest and neatest Fence for around Lawns, School Lots, Poultry Yards, Gardens, Farms, Park and Cemetery Fences and Gates. Perfect Automatic Gate. Also, all kinds of Wire Work. Write for Prices. State kind and quality of fence wanted. Manufacturers of Fire Escapes and Iron Work. from Austria. It appears that Francis Joseph, the Emperor of Austria, has a country seat near Vienna., and on this fine royal estate is a lake which in winter is used as a skating pond. Well. during one of the latest Austrian "cold snaps," an expert Vienna gentleman E want SALESMEN everywhere, local and traveling, to sell our goods. Will pay good salary and all expenses. Write for terms at once, and sale sales sales. went skating there, with a little resevoir of ink adjusted to the back of his ed. STANDARD SILVERWARE COMPANY, Skate in such a way as to allow the ink to flow out in a fine, steady stream. Then off he started, and before he had skated long, there appeared in his rapid track the name of the Crown Princess, beautifully and plainly written upon the

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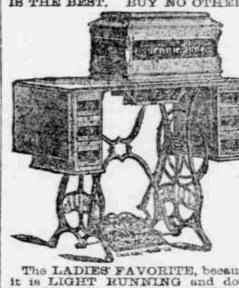


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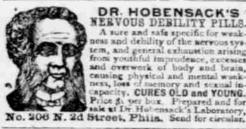
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HENRY WISE GARNETT, Attorney-at-Law, WASHINGTON, D. C. SESEND FOR INVENTOR'S GUIDE, 23

SALESMEN WANTED To Solicit Orders for our Choice Marsery Stack tisfaction Guaranteed to Customers and Agents

Example for Boys to Imitate.

At one of the mids in the cut Boston a boy was wanted and a place of paper was tacked on one of the pody, a that all the boys could see it as the passed by. The paper read ; "Boy wanted. Call at the office to

morrow morning." At the time named there was a bee of boys at the gate. All were admitted but the overseer was a little preplete as to the best way of choosing one free so many, and said he: "Now boy when I want one of you, how can choose from so many ?"

After thinking a moment he layited them all into the yard, and driving nail into a large tree, and taking short stick, told them that the boy who should hit the nail with stick a little distance from the tree should have the

The boys all tried hard, and after three hard trials, each failed to hit the the nail. The boys were told to come again the next morning, and this time when the gate was opened there was beone boy, who after being admitted picked up the stick, and throwing it w the nail, hit it every time. "How is this ?" said the overser

What have you been doing ?" And the boy looking up with team | his eyes, said : "You see, sir, I have, mother and we are very poor. I lists no father' sir, and I thought I would like to get the place, and so help all can ; and after going home yesterday, drove a nail into the barn, and have been trying ever since, and have comdown this morning to try again."

The boy was admitted to the place Many years have passed since the and the boy is now a prosperous an wealthy man; and at the time of an ac cident at the mills, he was the first step forward with a gift of \$500 to me. lieve the sufferers. His success came by perseverance.

All Sorts of Paragraphs, A new post-office in West Virginia s named Carese. It will suit the

Why is a lover like a kernel of com Because he turns white when he popu Red pepper is appropriately called the summer season—because it is the hotter of them all. The Jersey mosquito and the Jersey

hotel man have organized a big till trust. They say that hops are no longs fashionable at summer resorts, not em in the beer. Mr. Gladstone has presented

church in Flintsbire the money he ; ceived for his reply to Robert G. Inge-"No, indeed," said the young left

from Boston, adjusting her eyeglass "I never ride in those Robert-talle Leatherine is announced as the later English export. They call it becisies

in most American boording houses. At York Harbor the ladies so far out numbered the gentlemen this seaso that the place is known as the she

A man with lantern jaws and a liftliant nose ought to be able to get along pretty comfortably on a dark night. Some of the richest men in Englan owe all their wealth to beer. And some of the poorest there owe all their pover

Teacher (to class)-In this stann what is meant by the line "The studes of night were falling fast ?" Bright Scholar-"The people were pulling down the blinds."

Facts Worth Knowing.

Ketchup is very foolish. It work even in in hot weather. Lend a dishonest man money and y will find him out gooper or later.

of your money. We all grumble at the shortness time, but we should scorn to look at functionary who should offer to give six months.

will be out when you call for the retun

Don't ask a woman over thirty is old she is. Wait until she tells you. then add eight. Don't feel sure because you slice that

a man doesn't know how to play past that he cannot beat you in a horse Don't use alcohol if you want to pre-

serve your life. It doesn't work so we on men as it does in glass jare on dale Don't despise a man because he is poor. You can hire him a good ded cheaper than you could if he were well-

The famous old Gen. Wayne inn, in Baltimore, the old Maryland hostlers of the days of periwigs and three comered bats, is soon to be sold. Don't look a gift mule in the heel If you must know exactly how he is

shod behind, hire an experienced darket Don't kiss a girl as the poet says he did, "under the silent stars." Tip her

half an inch under the tip of her little Don't laugh when you see a woman trying to drive a horse. It may seed

funny to you, but think how the post

Teach the Boys.

To be temperate in all things. To read books that are worth reading-Never to chew, smoke, drink or use

To keep themselves neat and clean. To shun evil company and ways.

profane language.

To take off their hats when they call the house. To be useful in the house as well a out of it.

Always to be employed in some uself To be polite at all times and have! kind word for everybody. To keep early hours and always to be punctual and industrious.

To get their lessons and obey the rules of school. To avoid the contracting of hos habits, and strive to be manly always. To be kind and cornricous to soil

other in the school room and on the

P. O. Box &E. Phille, Pato find out for you. We refer to any Com- AGENTS WARTED Join Now and Save Money. head back gently and kiss her about DAR HAVE AGENCIES IN EVERY LARGE CITY WARMY AGENTS EVERYWHERE I. P. Thomas & Son's,

> horse must suffer. To be obedient.

To have patience.

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