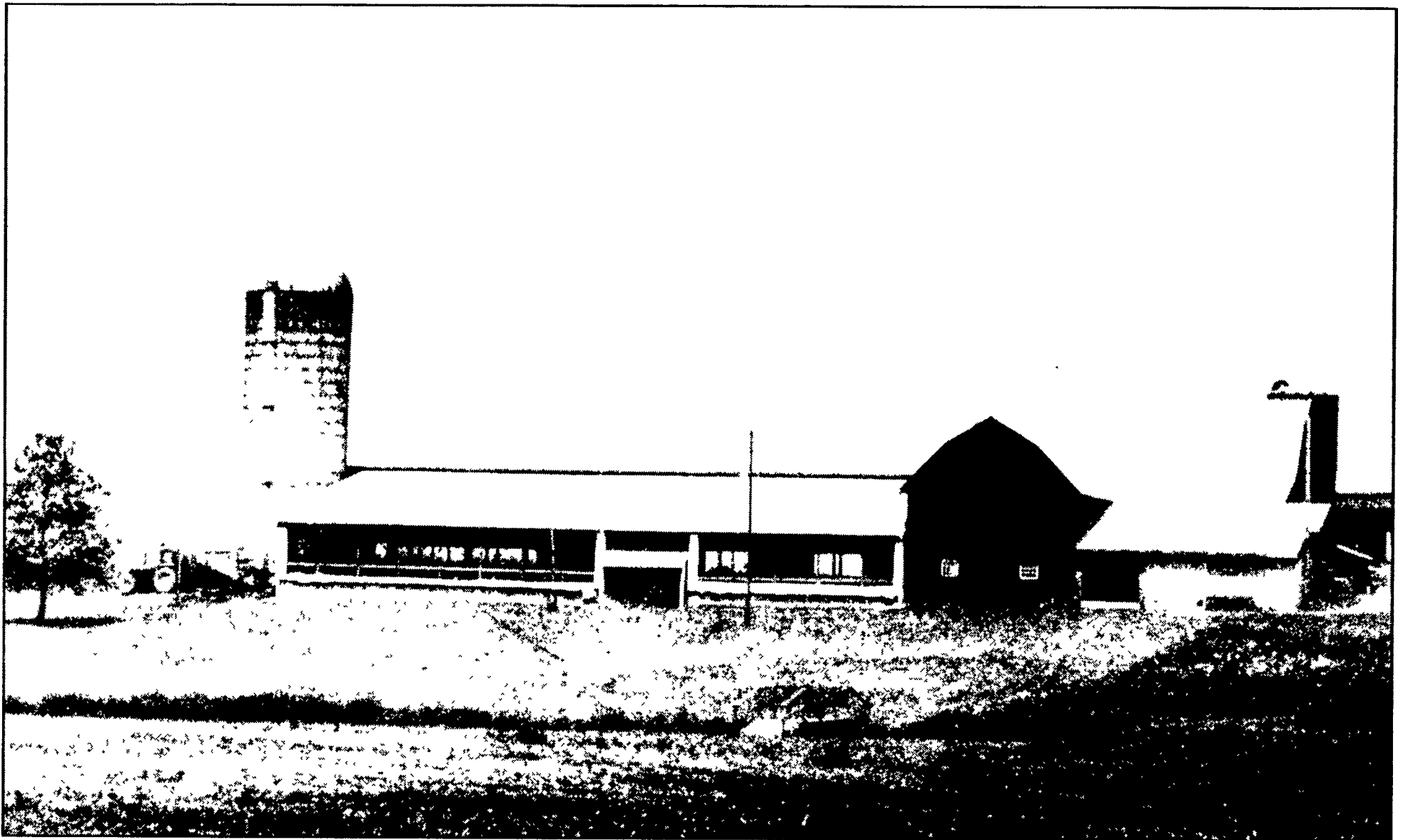


Buck Hill Dairy

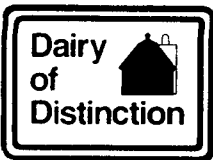
Muncy, Lycoming County



Stan and Leslie Swartz partner with Leslie's parents, David and Linda Bogart, on this farm where Leslie grew up. They expanded the dairy when the partnership was formed in 2001, and now milk 160 Holsteins in a double-6 parlor. Leslie's sister Heather and her husband

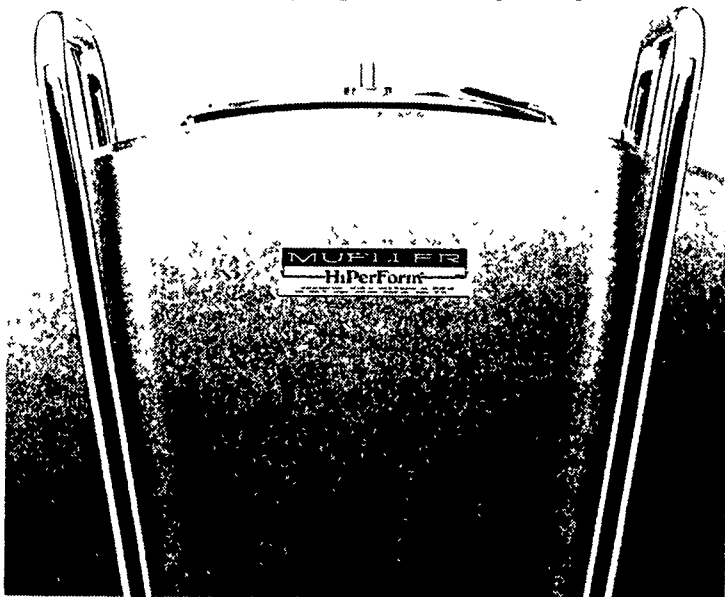
Albert Millheim also help with the milking. The partners farm about 400 acres of crops to feed the herd.

Like Leslie, the Swartz's three young boys are also growing up on the farm. They are Ethan, 6; Wyatt, 3; and Levi, 1.



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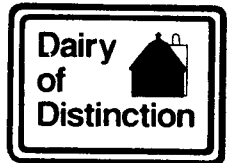
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