

# ork, Maryland, Lancaster Counties



Excellent udders are found on these cows in the herd of Howard Johnson. From left, Tena VG88, 5y 28,390m 055f 886p; Terri GP84, 2-8y (after 1-8y record) 27,268m 050f 861p; and Tessie VG88, 2y 26,320m 1,031f 867p.

ar daughter.

Final stop was Frey Dairy Farm, Conestoga, where the 1,000 cow dairy herd is expanding to 1,500 and kept in the most modern of facilities. Here the pipeline takes the milk from the cows directly onto the bulk tank truck. And all the necessary milking parlor, cooling, cow movement lanes, and freestall housing facilities are in place to get the job done.

A water flush system is in place to handle the manure, including an irrigation system to get it to the fields. Automatic

sort gates direct the cows to the proper housing or treatment areas. All fresh and treated cows are housed in the old complex. While Turkey Hill Dairies had original ties, they are no longer a part of the Frey Dairy Farm operation.

Along on the tour were the following people: Victor Stoltzfus, Steven Dietrich, Robert Manson, Donald Kauffman, Joel Kauffman, Richard Hostetter, Delmar Sensenig, Heidi Benner, Herb Benner, Jeanette Brooks, Jane Pepple, Roland Moore, Calvin Blank,



The Indian Chief guards Frey Dairy Farms.

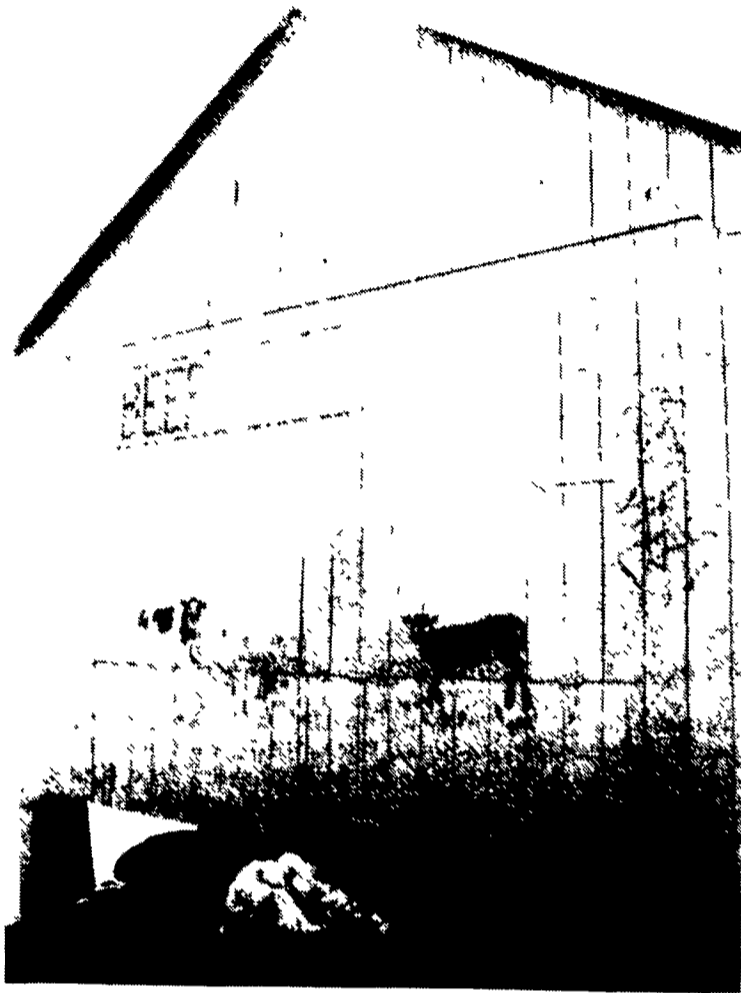


Dairy Cow Lane at My Lady's Manor.

Howard Robinson, Charles Mooer, Stan Buest, Brad Guest, Dan Gard, Neal King, Amos Stoltzfus, Hannah Stoltzfus, Abram Stoltzfus, Jim Longenecker, Ed Brackbill, Devon Brackbill, Samuel Stoltzfus, Ray Stoltzfus, Nolan King. Also, Wes Bontrager, Erica Lloyd, Christy Guest, Scott Umble, Ken Umble, Pat Harrison, Tom Stephens, Mark

Stoltzfus, James Miller, Kenneth Shiever, Everett Newswanger.

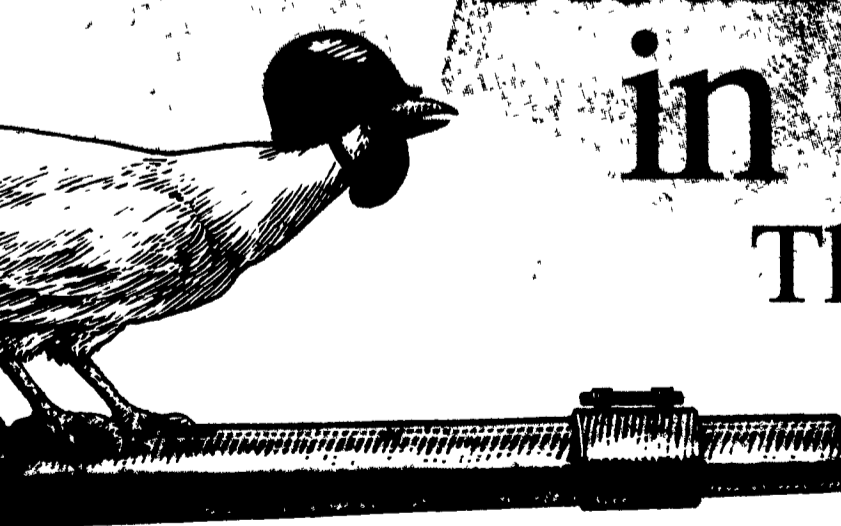
To end a most enjoyable day, Monsanto hosted the group to dinner at Good and Plenty Restaurant along Route 896 on the way back home. It would be hard to find anyone on the tour that didn't have a good time. Including this writer.





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