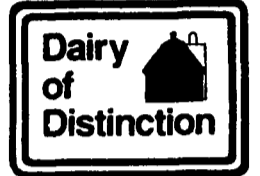


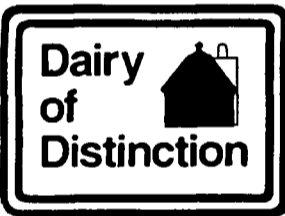
SANNER FARMS

At Sanner Farms, located near Kutztown in Berks County, the emphasis is on all-around management of both the dairy herd and the field crops so there is no weak link. Kenneth and Denise Sanner and their son Brett 12, are carrying on a 40-year tradition that started from grandfather's chicken house. Over the years the family has developed the dairy in a practical way so that today they milk 90 registered Holsteins in a double 4 milking parlor and have about that many replacements in the barns. They farm 300 acres of corn and hay to feed the cows.



DANIEL RICE

Daniel and Brenda Rice milk 80 registered Holsteins that average 24,000 lbs. of milk and have an additional 80 young replacements at their rented farm near Kempton in Berks County. Their prefix is Dapper Holsteins. They buy their feed from the farm owner and concentrate on taking care of the cows. Rice believes that in this area, you can buy feed as reasonable as raise it, and you don't have the frustration of machinery. On the other hand, the crop farmers can pay full attention to getting the forage made at peak nutritional value because they don't need to do the morning and evening chores. Daniel and Brenda have four children, Megan 6, Emily 5, Samantha 2, and Benjamin 4 mos.



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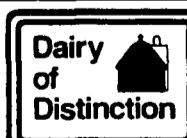
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